

Cut detail parts from sprues with sharp hobby knife.

1) Install brake cylinder & air reservoir on car end, triple valve & outlet gates on floor. Scrape paint from mounting pegs as needed and apply cement where it will not be seen.

2

2) Car end with brake detail fits into body at hand brake end, other car end at opposite end of body. DO NOT CEMENT

3) Put car body upside-down on firm, flat surface. Fit weights inside tabs found inside car ends DO NOT CEMENT

4) Fit floor into body, starting with brake equipment end making sure brake lever fits through slot in floor. Bow floor slightly as you fit other car end bottom into slots in floor. Snap into place.

5) Install couplers, making sure you can "shake hands" with car right-side up and install trucks on car.

6) Cut hatch covers from sprue in two steps: Make cut #1 at end of latch bar and cut #2 (made with cover upsidedown) trims latch bar to same thickness as others. With car right-side up, install hatch cover starting

with pin in square hole.

7) Install brake wheel to hand brake and cement if desired.

3-Bay CenterFlow Covered Hopper Centerflow is a registered trademark of ACF Industries, Inc.

2

7

5